## **Fibrous Sausage Casing Tips**

## Sausage Casing Splitting

- 1) Over Stuffing Measure stuffed sausage casing diameter and make sure stuffed diameter matches recommended for sausage casing.
  - 2) Too dry during entire cook cycle Sausage casing should be dried until sweat is out then smoke. If smoked, finish in higher humidity of at least 50%.
  - 3) Insufficient soaking Soak sausage casings in 90\* 100\* water for 20 to 30 minutes. Make sure water gets inside of casing.
  - 4) Burrs or nicks Burrs or nicks can be on the stuffing horn, clipper, stuffing table, or racks in smoke house.
  - 5) Poor quality meat High bacteria meat will gas (air in emulsion) and explode the sausage casing during processing.

## **Sausage Casings Wrinkling**

- 1) Under stuffing Measure stuffed sausage casing diameter and make sure stuffed diameter matches that recommended for casing.
- 2) Not cooling correctly Probably cooling too fast. After showering hold sausage at room temperature for 30 to 60 minutes then place in cooler.

## **Sausage Casing Separating From Meat**

- 1) Sausage casings not being soaked properly Soak in 80\* to 90\* water for 20 to 30 minutes. Make sure water gets inside of casing.
- 2) Very high humidity through first cycle Very high humidity and no drying in first cycle can cause early casing release.
- 3) Under stuffing casing Stuff sausage casing to recommended stuffing diameter.